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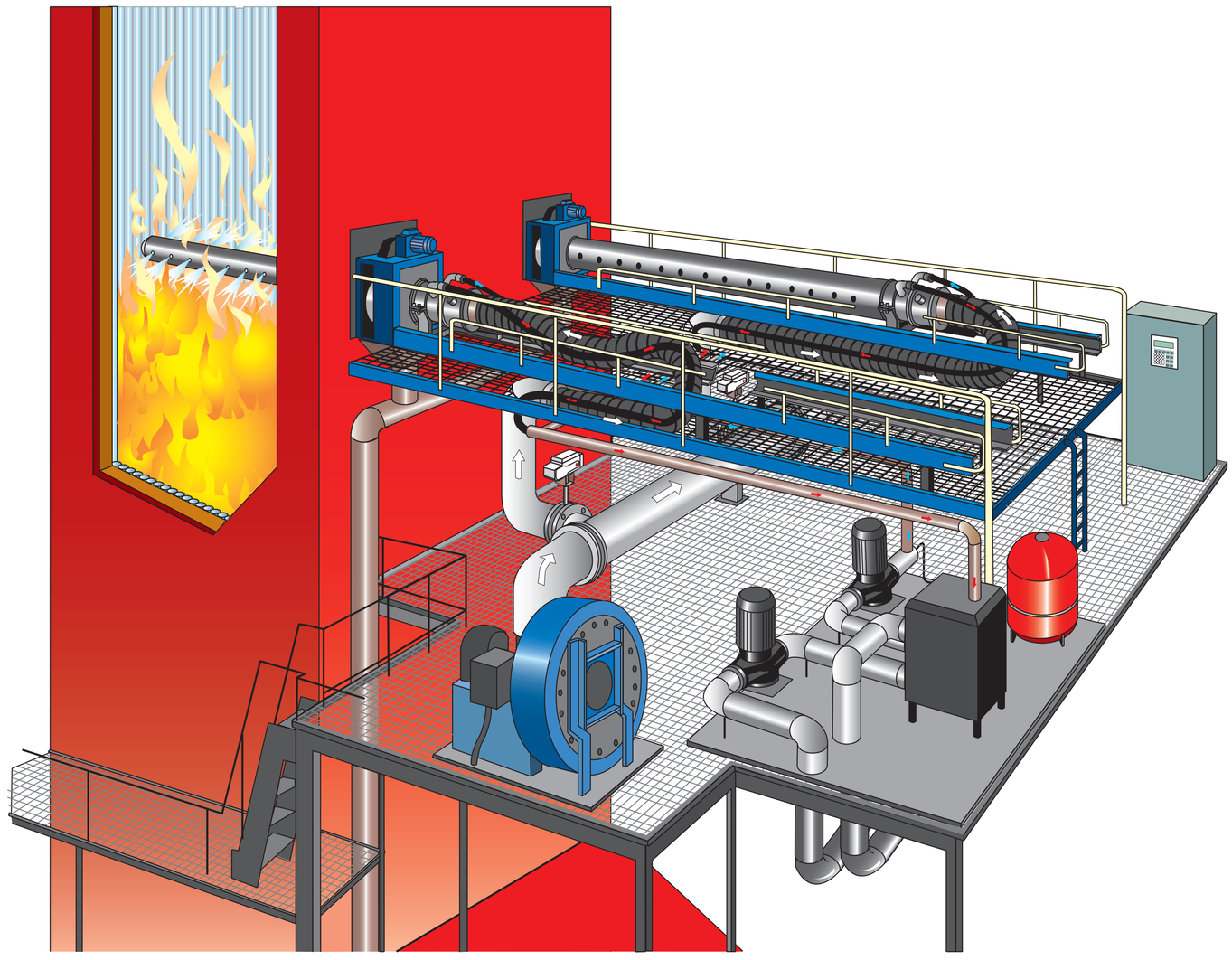
THE ECOTUBE® SYSTEM

Simple retrofit installation by means of well-proven technique and equipment.



A: Ecotube Assemblies

B: Combustion Control System

C: Air Supply System

D: Cooling Water System

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Our Clients

Waste to Energy

Coal/Oil Power Plants

Biomass

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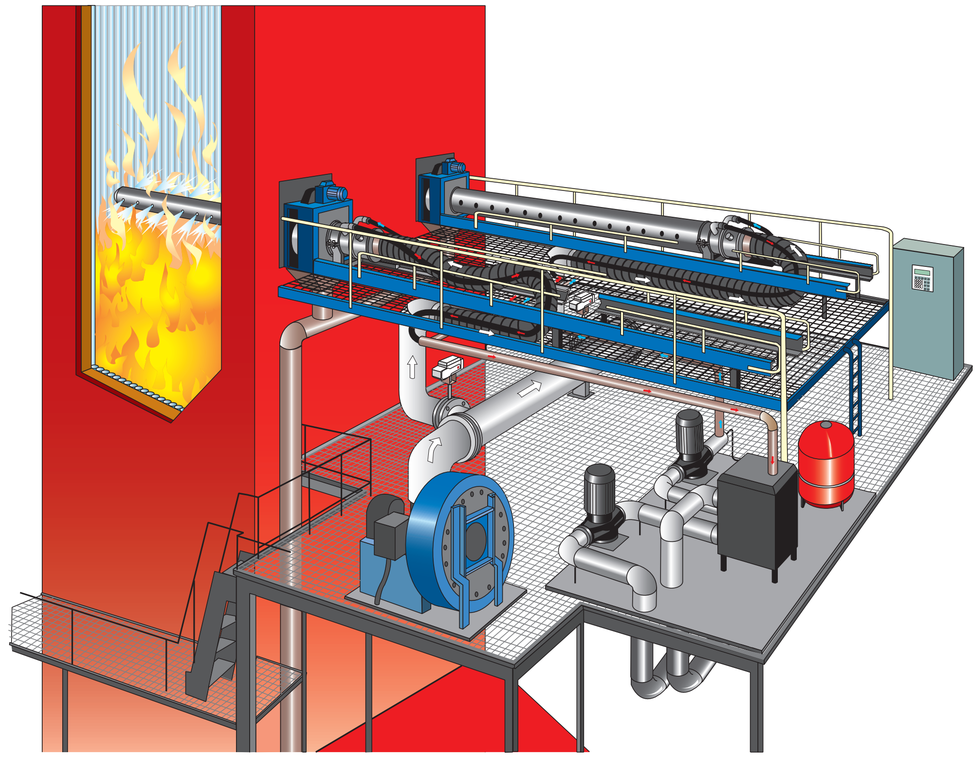
Emission Reduction



NO_x	SO_x	CO	CO_2

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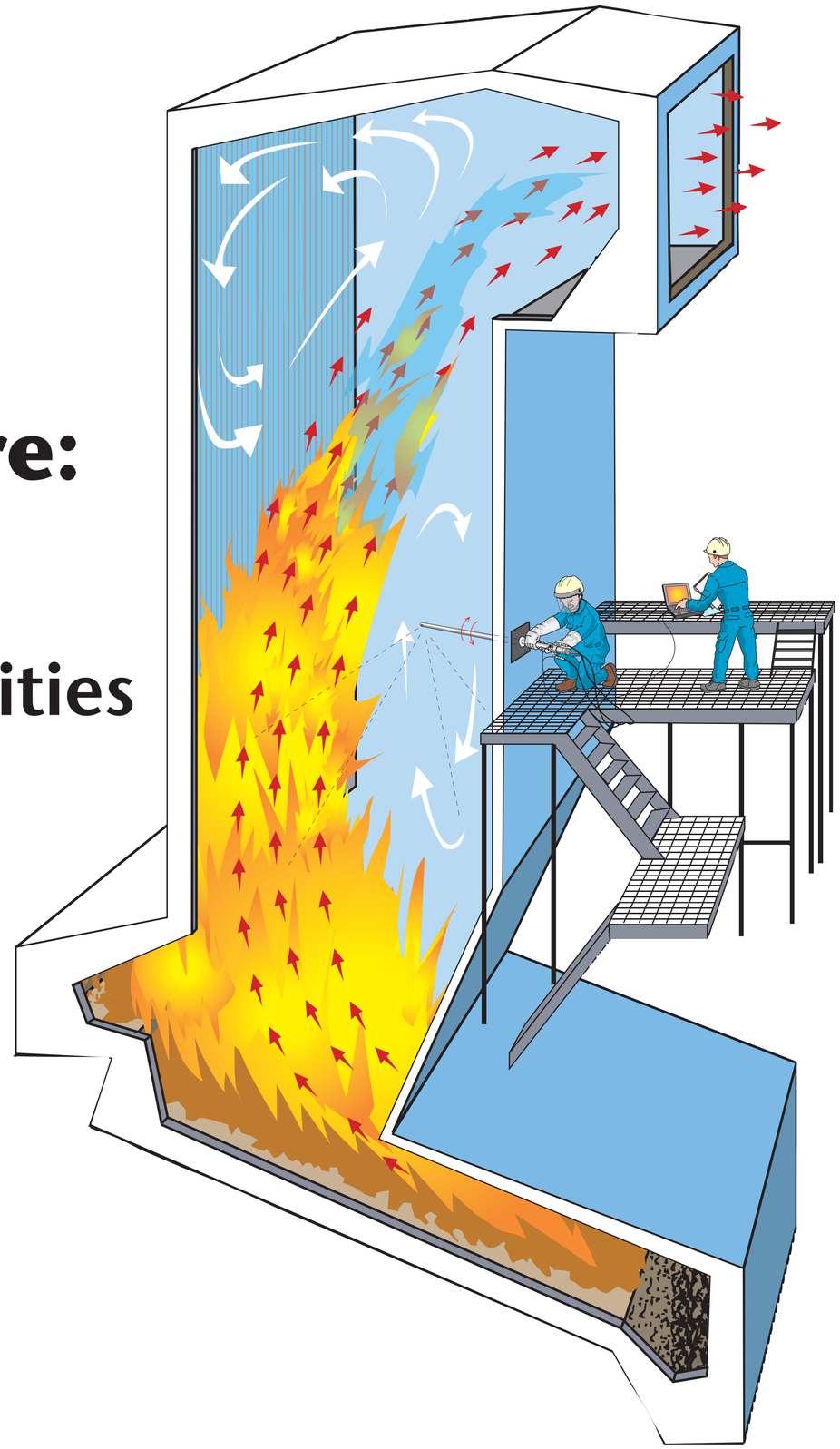
Combustion Problem Areas are:

- Poor mixing/laminar flue gas flow
- Uneven temperatures and gas velocities
- Non utilized furnace volumes
- High NO_x
- Frequent CO spikes
- High SNCR reagent consumption
- High ammonia slip



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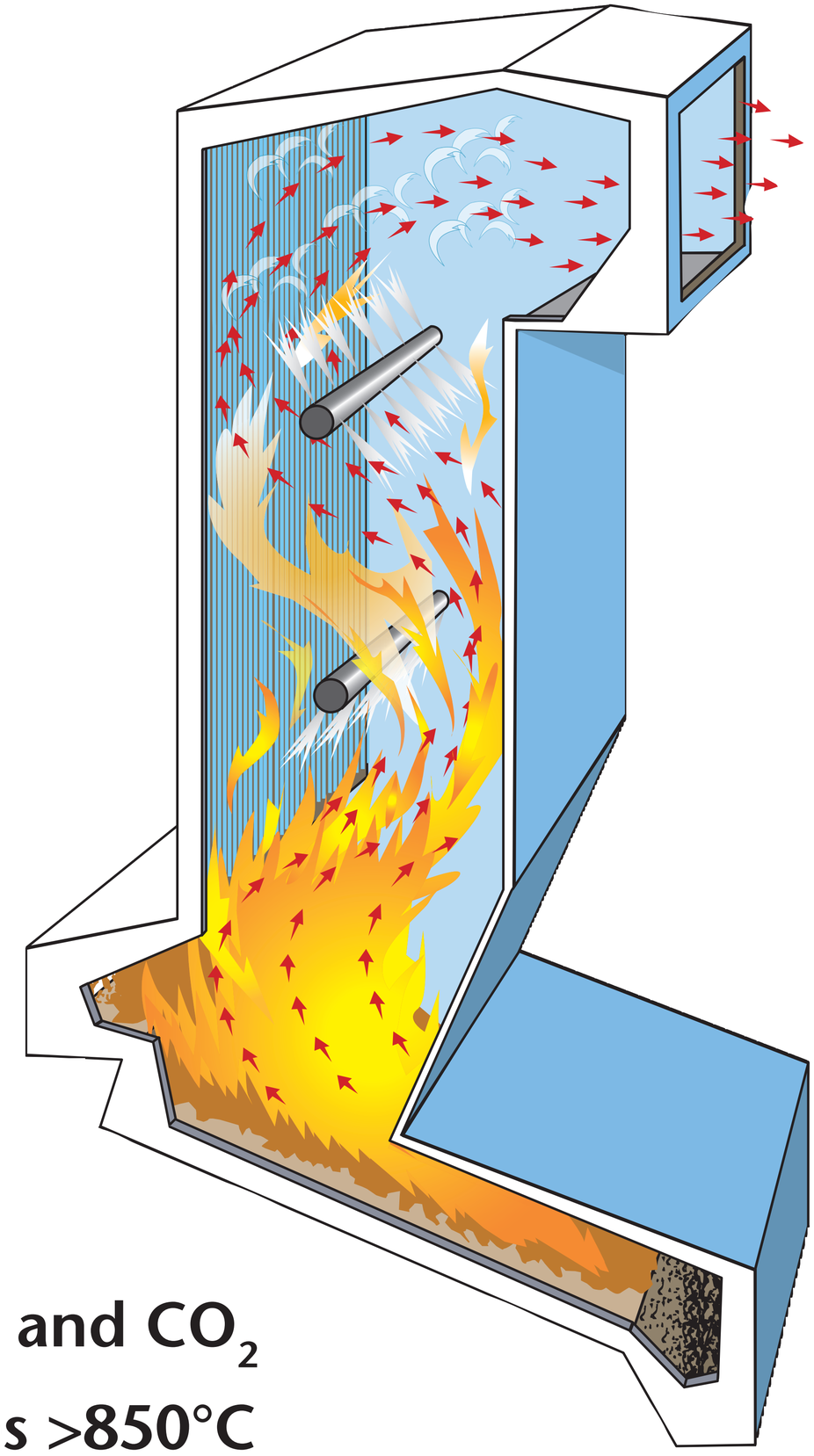

Financial Benefits

- Increased waste throughput
- Increased steam flow
- Reduced flue gas flow
- Reduced fly ash carry-over
- Reduced flue gas temperatures in convection pass

Environmental Benefits

- Reduced emissions of NO_x, SO_x, CO, NH_3 and CO_2
- Increased residence time in temperatures >850°C

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Improved Combustion Performance

Ecotube Air Staging	Significantly improved combustion performance due to improved flue gas mixing etc NO_X, SO_X, CO, O_2 reduction Flue gas flow reduction Increased residence time in temperatures >850°C Increased boiler efficiency Fly ash reduction
Ecotube FGR	NO_X reduction O_2 reduction Flue gas temperature reduction
Ecotube SNCR	NO_X reduction
Humidification System	Local temperature reduction NO_X reduction Increased waste throughput Slagging reduction

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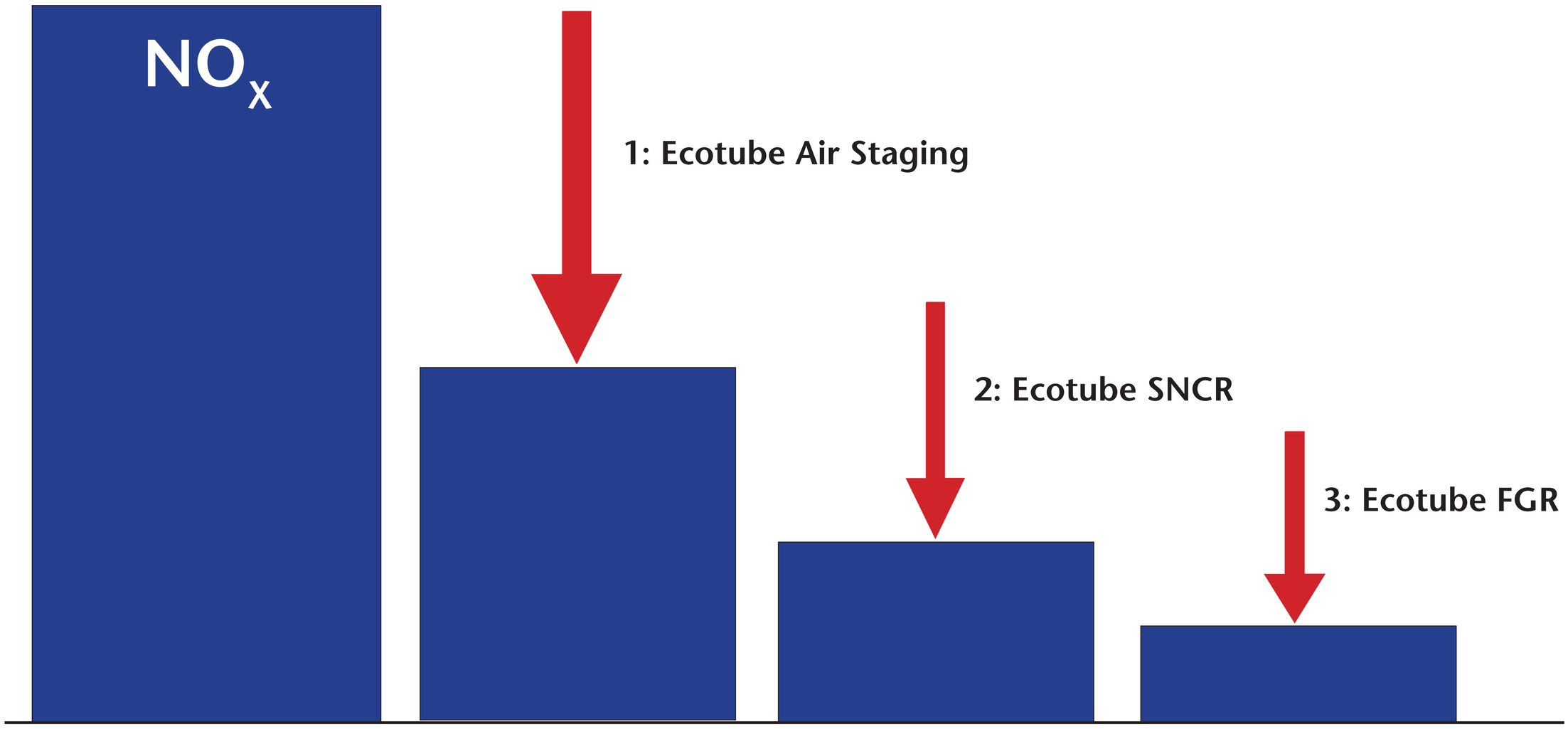
How Low Can You Go With NO_x?

NO_x Reduction Ladder



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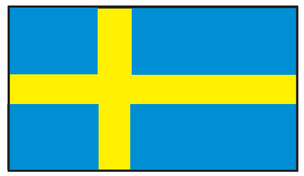
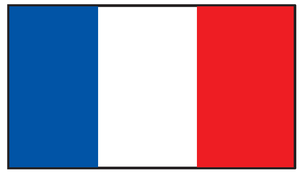
Reference Plants

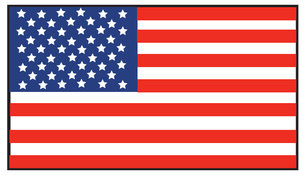


Sweden



France

UK



USA